

開捷企業IOPBUILD

不銹鋼飲用水管道系統

綠色環保產品,配件可裝、可拆、循環再用

Stainless Steel

Tubes and Fittings for Potable Water System
Mechanical Joints
Double Seals Press-Fit End Type Fittings
and Grooved End Type Fittings
Compatible with BSEN 10312 Series1, 2 and BSEN10217-7
Stainless Steel Tubing













Simple • Keen • InstallationEfficient • Liable







Certificate No. 1607059 &1303051



TBI不銹鋼雙防漏卡壓式管道配件系統是由台灣開捷企業股份有限公司研發及生產,配件系統設計 先進,施工簡單、快捷、方便、省時,並榮獲美國、英國、新加坡、馬來西亞、中國、台灣、澳 大利亞、德國、日本、香港及澳門等多國及地區專利設計。

TBI不銹鋼雙防漏卡壓式管道配件系統及溝槽式管道配件系統並通過測試及檢定,獲得英國WRAS、日本水道協會JWWA、馬來西亞水務署SPAN及回教國家SIRIM等地區的批准及認可。TBI不銹鋼雙防漏卡壓式管道配件系統並已通過歐盟規範pren10352,等同英國規範BS8537中的抗震及抗水錘測試。TBI不銹鋼雙防漏卡壓式管道配件生產及製造過程電腦數控化,品質監控嚴謹,每一件配件如管徑15至管徑54雙防漏卡壓式管道配件百份百必須經過20bar氣壓測試合格,測試包含配件本體、止水環及管道連接口等,管徑65至管徑150溝槽式管道配件亦百份百經過30bar水壓測試合格。

配套完善加工機械設備,如無火、無毛刺、冷切割切管及滾溝電動機械,務求使在加工時不影響 不銹鋼材質特性,電動機械獲得歐盟CE安全驗證。

系統配件使用的止水材料為硅矽膠,硅矽膠可使用於任何惡劣大氣環境、可抵抗紫外線、可使用工作溫度由0℃至+100℃ (液態),使用壽命可長達50年以上。

不銹鋼是被公認為世界上一種美觀、耐用、衛生、綠色環保材料,不銹鋼表面可以杜絕細菌的滋生,應用於飲用水系統內,不會污染飲用水水質或有化合物釋出,在英國水務監督長達一年半多的重金屬釋出測試,如鎳及鉻的釋出遠遠低於歐盟指引規範。(所以在醫藥工業及食品工業都是唯一選擇不銹鋼管材作為輸送管道。)

不銹鋼是唯一材料被英國DWI,歐盟國家及美國水務監督機構認可可應於飲用水系統而不須任何限制。

TBI stainless steel double seals press-fit fittings system is developed and manufactured by Taiwan Kaijie Enterprise Co, Limited. The double seals press-fit fittings system is an innovative design. The installation is simple, quick, ease and time saving. The double seals press-fit fittings system is granted pattern design within the area of USA, UK, Singapore, Malaysia, Australia, German, Japan, China, Taiwan, Hong Kong and Macau.

TBI stainless steel double seals press-fit fittings and groove end fittings system has been tested and approved by International Water Authority such as WRAS of UK, JWWA of Japan, SPAN of Malaysia, SIRIM of Muslim Country. TBI stainless steel double seals press-fit fittings are also being proved to resistance to vibration and pressure cycling in relevant to EU standard pren10352 or equivalent to British Standard BS 8537.

TBI stainless steel double seals press-fit fittings system has adopted the most advanced technology in controlling product quality in every production process. Every individual double seals press-fit fitting ranging from OD 15mm to OD 54mm including fitting body, O-ring and pipe jointing must be 100% inspected by pneumatic test at 20 bar. Every individual groove end fitting ranging from OD 65mm to OD 150mm including fitting body, gasket and pipe jointing must be 100% inspected by hydrostatic test at 30 bar.

TBI stainless steel double seals press-fit fittings system and groove end fittings system offered an unique burr free, square end, cold form cutting and grooving electrical machine with CE mark of approval in safety so that the physical property of stainless steel would not be deteriorated during any processes.

TBI stainless steel double seals press-fit fittings system and groove end fittings system utilized silicon rubber as sealing material. Silicon rubber is virtually unaffected by weather and with wider operating temperature range (0°C to +100°C at liquid state). The life cycle of silicon rubber would be more than 50 years.

Stainless steel is playing an important role in sustainable design and alternative energy evolution. Ultimately, the most environmental friendly materials are corrosion resistant, durable, and hygienic. Stainless steel guarantees lasting hygiene and prevents the formation of any medium on which bacteria can grow. There is practically NO contamination of water in contact with the stainless steel. As tested by Drinking Water Inspectorate of UK for more than 1 year, leaching levels of nickel and chromium have also been proven to be less than the maxima permitted by the European Drinking Water Directive.

Stainless steel is the ONLY material allowed by water regulation bodies in the US and EU to be used for public water supply without being subjected to testing beforehand.

TBI TUBE STAINLESS STEEL

Manufactured by welding process as governed by BSEN 10217-7. All the weld-seam of the welded tubes and pipes are 100% checked by NDT during the welding process.

TBI TUBE IS MADE OF STAINLESS STEEL

Fabricated from stainless steel. The chromium and nickel content in stainless steel give the tube and pipe its brightness and its high resistance to corrosion.



TBI TUBE IS COMPLIED WITH PED 97/23/EC

The fabrication and inspection process of TBI stainless steel tubing is approved by PED 97/23/EC. The welded factor for manufacturing of TBI stainless steel welded tubing is equal to 1. It implies that TBI stainless steel welded tube is identical to the performance of a stainless seamless tube.

TBI TUBE IS IDEAL FOR ALL WATER SERVICES

Stainless steel tubing has proved exceptionally successful for hot and cold domestic water services and for heating application.

TBI TUBE IS HARD AND RIGID

Stainless steel tubing is hard and rigid and is not readily damaged in transit, in store or site. Its inherent hardness also means it is less vulnerable to vandalism.

TBI TUBE IS ATTRACTIVE

The bright lustre of stainless steel will not deteriorate under normal conditions making it ideal for exposed tubing and painting becomes unnecessary.

TBI TUBE - COMPATIBLE WITH ALL FITTINGS

SG Push-fit fittings, DS Press-fit fittings, Push-in fittings, Compression fittings, Press-end fittings and Capillary fittings are all compatible with TBI Stainless Steel Tubes.

TBI TUBE - AVAILABILITY IN DIFFERENT STAINLESS STEEL GRADE

Stainless Steel tubing can be supplied with stainless steel grade 1.4031 to BSEN10088 (AISI304) or 1.4401 to BSEN10088 (AISI316) in length of 6 meter as standard. Other specific length of stainless steel tubing can also be supplied upon request.

TBI TUBE - LOW DENSITY POLYETHYLENE COATING

Stainless Steel tubing can be supplied with external Low density polyethylene coating for the application of cold and hot water system.

TBI TUBE - POLYOLEFIN COATING

Stainless Steel tubing can also be supplied with external polyolefin coating for the application of cold and hot water system ranging from the size OD 15mm to OD 150mm. The external polyolefin coating is proved to be flame retardant to meet the specification UL224 VW-1, low smoke, zero halogen and UV resistance.



TBI TUBE BSEN10312 SERIES 1 & 2 METRIC UNITS

P/N: TBIPFFSTS1

Size Range for Series 1 Size DN15-54mm

Fabrication and Inspection Processes are approved by PED97/23/EC Weld Factor=1

NOMINAL SIZE	OUTSIDE DIAMETER	NOMINAL	APPROX.NO.OF
NOMINATE SIZE	OOTOIDE DIXINETER		
尺寸	外徑	THICKNESS 厚 度	KILOS PER METER RUN 重量
15mm	14.940 / 15.045mm	0.6mm	0.223
22mm	21.950 / 22.055mm	0.7mm	0.380
28mm	27.950 / 28.055mm	0.8mm	0.551
35mm	34.965 / 35.070mm	1.0mm	0.857
42mm	41.965 / 42.070mm	1.1mm	1.130
54mm	53.930 / 54.070mm	1.2mm	1.585

P/N: TBIPFFSTS2

Size Range for Series 2 Size DN15-54mm

NOMINAL SIZE	OUTSIDE DIAMETER	NOMINAL	APPROX.NO.OF
		THICKNESS	KILOS PER METER
			RUN
15mm	14.940 / 15.045mm	1.0mm	0.350
22mm	21.950 / 22.055mm	1.2mm	0.624
28mm	27.950 / 28.055mm	1.2mm	0.804
35mm	34.965 / 35.070mm	1.5mm	1.256
42mm	41.965 / 42.070mm	1.5mm	1.518
54mm	53.930 / 54.070mm	1.5mm	1.968

Chemical Composition

The stainless steel from which domestic water tubing is manufactured in type 1.4301 in BSEN10088-2 having following composition (SS304)

ionowing composition	1 (33304)	
Element	% Min.	% Max.
Carbon (C)	-	0.07
Silicon (Si)	-	1.00
Manganese (Mn)	-	2.00
Nickel (Ni)	8.00	10.50
Chromium (Cr)	17.00	19.50
Sulphur (S)	-	0.015
Phosphorus (P)	-	0.045

The stainless steel from which domestic water tubing is manufactured in type 1.4401 in BSEN10088-2 having following composition (SS316)

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Element	% Min.	% Max.	
Carbon (C)	-	0.07	
Silicon (Si)	-	1.00	
Manganese (Mn)	-	2.00	
Nickel (Ni)	10.00	13.00	
Chromium (Cr)	16.50	18.50	
Sulphur (S)	-	0.015	
Phosphorus (P)	-	0.045	
Molybdenum (Mo)	2.00	2.50	

Physical And Mechanical Properties

Specific Gravity		7.91
The amount Complete state (or a complete)	at 20°C	0.035
Thermal Conductivity (c.g.c.units)	at 100°C	0.038
Coefficient of Thornal Evangeign	at 20°C	16.3x10 ⁻⁶
Coefficient of Thermal Expansion	at 100°C	17.7x10⁻⁵per⁰C
Tensile Strength (Min)		510 N/mm per ^o C
Elongation on 50m (Min)		30%
Variable Madulus of Elasticity	at 20°C	200KN/mm
Young's Modulus of Elasticity	at 100°C	192.5KN/mm



TBI Stainless Steel Tube BSEN10217-7

Size DN65-200mm

Dimension is according to BSEN ISO 1127

Fabrication and Inspection Processes are approved by PED 97/23/EC Weld Factor = 1

Dimensions & Minimum Wall Thickness for PLUMBLING SERVICES P/N: TBIGEFSTS1

Nominal Size 尺 寸	OD (mm) 外 徑	Wall Thickness 厚度	Weight KG / Mtr 重 量
65	76.1	2.30	4.244
80	88.9	2.30	4.980
100	114.3	2.30	6.440
150	168.3	3.00	12.398
200	219.1	3.00	16.208

P/N: TBIGEFSTS2

Nominal Size	OD (mm)	Wall Thickness	Weight KG / Mtr
65	76.1	2.60	4.778
80	88.9	2.60	5.610
100	114.3	2.60	7.261
150	168.3	3.00	12.398
200	219.1	3.00	16.208

Dimensions & Minimum Wall Thickness as per HKHA Requirement

Nominal Size	OD (mm)	Wall Thickness	Weight KG / Mtr
65	76.1	2.60	4.778
80	88.9	2.60	5.610
100	114.3	2.60	7.261
150	168.3	3.00	12.398
200	219.1	3.00	16.208

Stainless steel has a host of benefits that make it a great choice for transporting basically drinking water and potable water used for regular domestic hotel and hospital water consumption. Stainless steel being non-reactive with water, does not leach any chemicals into the water, hence making it uncontaminated and unfit for human consumption. In a DWI study of UK, it was found that the levels of leaching of nickel and chromium were less than 5% of the maximum permissible limit as per the European Drinking Directive.

Stainless steel is the only material allowed by water regulation bodies in US to be used for public water supply in domestic or institutional cases without being subjected to testing beforehand.

TBI stainless steel welded tubes and pipes are manufactured by YC Inox of Taiwan. YC Inox has evolved into a leading stainless steel industry in Taiwan since 1973. YC Inox, an ISO-9001 quality management and ISO-14001 environment management approved company, is expertise in manufacturing stainless steel welded tubes and pipes. YC Inox has adopted the most advanced technology in controlling product quality in every phase, from slitting, forming, solid solution heat treating, sizing, straightening, square cutting and pickling are under consistent-rigid manufacturing procedure. After Hydrostatic Test & Eddy Current Test, more comprehensive testing, such as stretching, crashing, expansion, shaping, surface testing, acid testing, and metallurgy microscopic structure testing are adopted to assure quality complying with CNS, ASTM, JIS, DIN, EN standards.



允強實業廠房



Management System ISO 9001:2008 ISO 14001:2004 OHSAS 18001:2007 www.tuv.com ID 9105031498













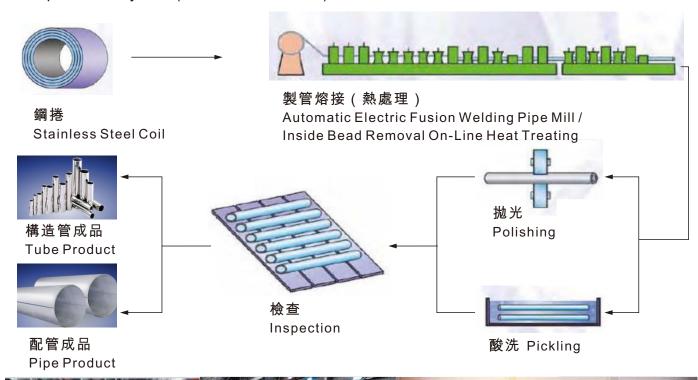






生產流程 Manufacturing Process

Pipe / Tube by Coil (20"以下 /Under 20")



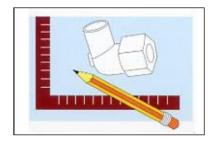


品質保證 Quality Assurance

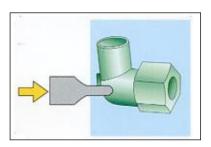


TBI stainless steel double seals press-fit fittings are moulded by precision investment casting process and then in utilization of CNC controlled turning, milling with 4th axis machines and multi-spindle & bar feeder machines as well as other subsidiary production facilities. The ISO-9001, AD2000/TRD 100 PED certified foundries own modern facilities and professional production and layout. Built in house machine shop, all cast in ASTM, DIN, EN, BS, JIS standards with tolerance demand, provide completed machining reports. All TBI stainless steel press-fit fittings are 100% subjected to a pneumatic test at 20 bar including fitting body, sealing O-ring and the jointings before shipment.

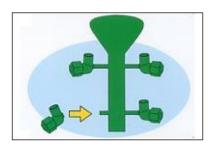
精密鑄造流程 Investment Casting Process



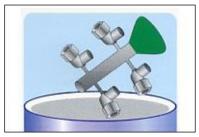
Cast Friendly design



Wax Pattern



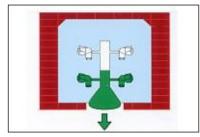
Wax pattern assembly



Shell making



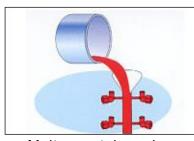
Sand coating



Dewaxing



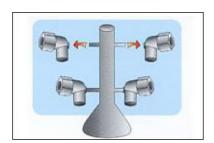
Shell mold firing



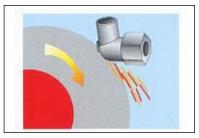
Molten metal pouring



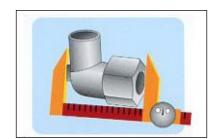
Shell removal



Tree removal



Cast product finishing



Quality control

Quality Assurance





CNC Machining





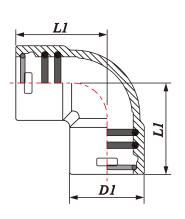
Pneumatic Test





TBI DOUBLE SEALS PRESS-FIT FITTINGS 15 - 54 mm

Compatible With BSEN10312 Series 1, 2 and BSEN10217-7 Tube

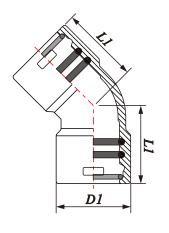


90度彎頭 90° Elbow

P/N:TBIPFF90E



Size	D1	L1
15	21	33.0
22	29	37.0
28	36	40.0
35	43	44.5
42	51	49.0
54	65	55.0

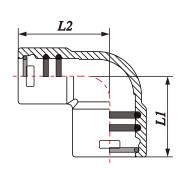


45度彎頭 45° Elbow

P/N:TBIPFF45E



Size	D1	L1
15	21	29.5
22	29	31.5
28	36	32.5
35	43	34.5
42	51	36.5
54	65	39.0



90度異徑彎頭 Unequal Elbow

P/N: TBIPFF90UE

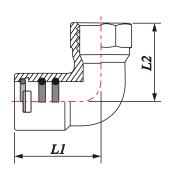


Size	L1	L2
22×15	32.5	36.5
28×22	36.5	39.5



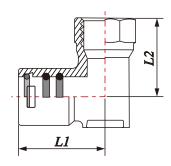
TBI DOUBLE SEALS PRESS-FIT FITTINGS 15 - 54 mm

Compatible With BSEN10312 Series 1, 2 and BSEN10217-7 Tube



內牙彎頭 Female Screw Thread Elbow

外牙彎頭 Male Screw Thread Elbow



龍頭座 Wall Plate Elbow

P/N:TBIPFFFSTE

P/N:TBIPFFMSTE





Size	L1	L2
15×½"	32.5	30
22×½"	34.5	31
22×¾"	36.5	34
28×½"	34.5	34
28×¾"	36.5	34
28×1"	39.5	38
42×¾"	37.5	44
42×1½"	48.5	47
54×¾"	39.0	50
54×1"	42.0	50
54×2"	54.0	55
15×½"Long	33.5	48
22×1/2"Long	34.5	55
22×¾"Long	36.5	57
28×1"Long	40.5	67



Size	L1	L2
15×½"	37	32.5
22׳/₄"	40	36.5
28×¾"	40	36.5
28×1"	42	40.5
35×¾"	44	36.5
35×1"	46	39.5
42×3/4"	51	36.5
42×1"	51	40.5
42×11⁄4"	54	44.5
54×¾"	58	38.5
54×2"	66	57.0

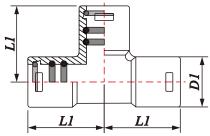


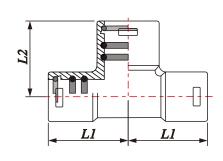
Size	L1	L2
15×½"	36.5	29



TBI DOUBLE SEALS PRESS-FIT FITTINGS 15 - 54 mm

Compatible With BSEN10312 Series 1, 2 and BSEN10217-7 Tube





同徑三通 Equal Tee

P/N:TBIPFFET

異徑三通 Unequal Tee

P/N:TBIPFFUT

大肚三通 Unequal Tee (Big Tee)

P/N:TBIPFFBT



Size	D1	L1
15	21	33.0
22	29	37.0
28	36	40.0
35	43	44.5
42	51	49.0
54	65	55.0



Size	L1	L2
22×15	32.5	36.5
28×15	33.5	39.5
28×22	36.5	39.5
35×15	33.5	43.5
35×22	36.5	43.5
35×28	39.5	43.5
42×15	33.5	46.5
42×22	36.5	46.5
42×28	39.5	46.5
42×35	44.5	49.5
54×15	35.0	52.5
54×22	39.0	52.5
54×28	41.0	52.5
54×35	45.5	54.5
54×42	49.5	54.5

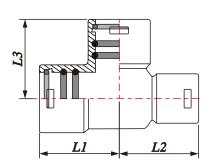


Size	L1	L2
15×15×22	36.5	32.5
22×22×28	39.5	37.5

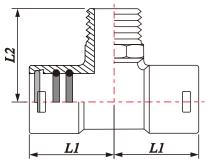


TBI DOUBLE SEALS PRESS-FIT FITTINGS 15 - 54 mm

Compatible With BSEN10312 Series 1, 2 and BSEN10217-7 Tube



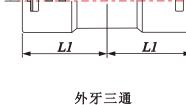
L1 L1



朱咀三通 Unequal Tee (Pig Tee)

P/N: TBIPFFPT

內牙三通 Female Screw Thread Tee PxPxF



P/N: TBIPFFFSTTPPT



Male Screw Thread Tee

PxPxM

	1		
1		1	
	187		
•			
	1		

Size	L1	L2	L3
22×15×15	33.5	33.5	36.5
22×15×22	37.0	36.5	36.5
22×15×28	39.0	43.0	37.0
28×15×22	36.5	41.5	39.5
28×15×28	39.0	43.0	40.0
28×22×15	33.5	36.5	39.0
28×22×22	36.5	36.5	39.5
28×22×28	39.5	39.5	39.5

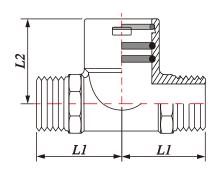
Size	L1	L2
15×½"	33.0	30
22×½"	35.5	31
22×¾"	36.5	31
28×½"	34.5	36
28×¾"	37.5	37
28×1"	40.5	37
35×¾"	36.5	41
42×¾"	37.5	44
54×¾"	39.5	50
54×1"	42.5	50

Size	L1	L2
28×¾"	35.5	40
35×¾"	35.5	44
35×1"	39.5	46
42×¾"	35.5	49
42×1"	39.5	50
42×1¼"	44.5	54
54×¾"	39.0	57
54×1"	40.0	58
54×2"	57.0	66

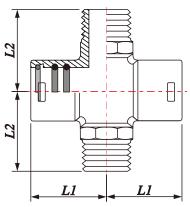


TBI DOUBLE SEALS PRESS-FIT FITTINGS 15 - 54 mm

Compatible With BSEN10312 Series 1, 2 and BSEN10217-7 Tube



L2*L1* L1

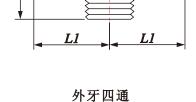


外牙大肚三通 **Male Screw Thread Tee** $M \times M \times P$

P/N: TBIPFFMSTTTTP

內牙四通 Female Screw Thread Cross Tee

P/N: TBIPFFFSTCT



P/N: TBIPFFMSTCT

Male Screw Thread Cross Tee







Size	L1	L2
42×¾"	37.5	44
54×¾"	39.0	50

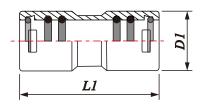


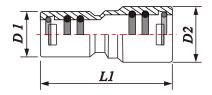
Size L1		L2
42×¾"	35.5	49
54×¾"	39.0	57
54×11⁄4"	45.0	61

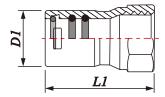


TBI DOUBLE SEALS PRESS-FIT FITTINGS 15 - 54 mm

Compatible With BSEN10312 Series 1, 2 and BSEN10217-7 Tube







同徑接頭 Straight Coupling

P/N: TBIPFFSC

異徑接頭 Reducer

P/N: TBIPFFCR



P/N:TBIPFFFSTC







Size	D1	D2	L1
22×15	21	29	59.0
28×15	21	36	62.0
28×22	29	36	60.0
35×15	21	43	64.0
35×22	29	43	63.0
35×28	36	43	61.0
42×15	21	51	69.0
42×22	29	51	67.0
42×28	36	51	64.0
42×35	43	51	64.0
54×15	21	65	75.0
54×22	29	65	73.0
54×28	36	65	71.0
54×35	43	65	69.0
54×42	51	65	67.0

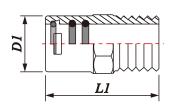


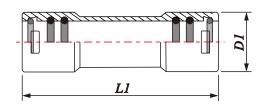
Size	D1	L1
15×½"	21	41.5
22×½"	29	42.5
22×¾"	29	42.5
28×1"	36	44.5
35×1¼"	43	46.5
42×1½"	51	48.5
54×2"	65	51.5



TBI DOUBLE SEALS PRESS-FIT FITTINGS 15 - 54 mm

Compatible With BSEN10312 Series 1, 2 and BSEN10217-7 Tube





外牙接頭 Male Screw Thread Connector

P/N: TBIPFFMSTC

塞頭 End Cap

P/N: TBIPFFEC

長接頭
Long Straight Coupling

P/N: TBIPFLSC







Size	D1	L1
15×½"	21	43.5
22×¾"	29	45.0
28×1"	36	45.5
35×1¼"	43	49.5
42×1½"	51	50.5
54×2"	65	56.0

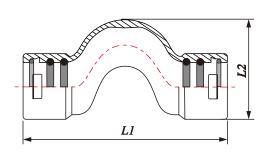
Size	D1	L1
15	21	29.5
22	29	29.5
28	36	30.5
35	43	30.5
42	51	31.5
54	65	31.5

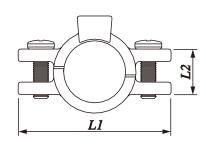
Size	D1	L1
15	21	104
22	29	104
28	36	104

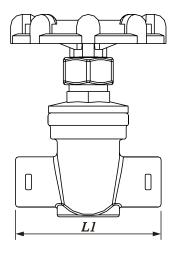


TBI DOUBLE SEALS PRESS-FIT FITTINGS 15 - 54 mm

Compatible With BSEN10312 Series 1, 2 and BSEN10217-7 Tube









過橋接頭 The Bridge Joint P/N : TBIPFBJ

Size	L1	L2
22	93	44
28	141	50



定向扣 Fix Clip P/N : TBIPFFFC

Size	L1	L2
15	37	11
22	44	13
28	52	13
35	63	16
42	70	18
54	82	20



卡壓式閘閥 (GV-03) P/N:TBIPFFGV

Size	L1
1/2"	74
3/4"	76
1"	77
11/4"	92
1½"	94
2"	96



TBI GROOVED END FITTINGS 65-150mm

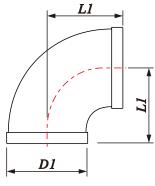
Compatible With BSEN10217-7 Tube

90度彎頭

90° Elbow

P/N:TBIGEF90E





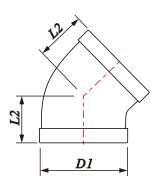
Nominal Size (DN)	Pipe O.D.	90° Elbow L1
65	76.1	74
80	88.9	85
100	114.3	107
150	168.3	140

45度彎頭

45° Elbow

P/N:TBIGEF45E





Nominal Size (DN)	Pipe O.D.	45° Elbow L2
65	76.1	41
80	88.9	44
100	114.3	53
150	168.3	65



TBI GROOVED END FITTINGS 65-150mm

Compatible With BSEN10217-7 Tube

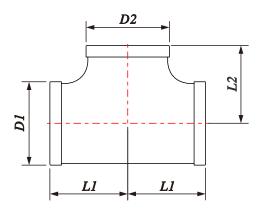
溝槽同徑三通及異徑三通

Groove Equal Tee & Reducing Tee

P/N:TBIGEFET P/N:TBIGEFRTGG



Nominal	Run	Outlet	L1 /	/L2
Size (DN)	Outside Dia. Of Pipe OD1	Outside Dia. Of Pipe OD2	L1	L2
65×65	76.1	76.1	74	74
80×65	88.9	76.1	76	83
80×80	88.9	88.9	85	85
100×65	114.3	76.1	78	95
100×80	114.3	88.9	89	102
100×100	114.3	114.3	107	107
150×65	168.3	76.1	82	128
150×80	168.3	88.9	90	128
150×100	168.3	114.3	108	132
150×150	168.3	168.3	140	140



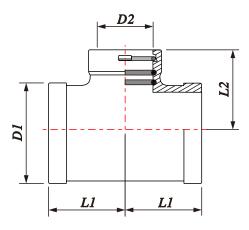
溝槽轉承雙防漏卡壓異徑三通

Groove x DS Press-Fit Reducing Tee

P/N: TBIGEFRTGP



Nominal	Run	Outlet	L1 /	/ L2
Size (DN)	Outside Dia. Of Pipe OD1	Outside Dia. Of Pipe OD2	L1	L2
65×54	76.1	54	66	73
80×54	88.9	54	61	72
100×54	114.3	54	63	84
150×54	168.3	54	63	108





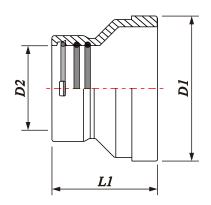
TBI GROOVED END FITTINGS 65-150mm

Compatible With BSEN10217-7 Tube

P/N: TBIGEFCRGP



溝槽轉承雙防漏卡壓異徑接頭 Groove x Press-Fit Concentric Reducer

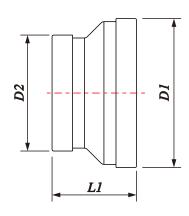


Nominal Size (DN)	D1	D2	L1
65×54	76.1	54	58
80×35	88.9	35	76
80×42	88.9	42	71
80×54	88.9	54	65
100×54	114.3	54	77
150×54	168.3	54	105





溝槽異徑接頭 Groove x Groove Concentric Reducer



Nominal Size (DN)	D1	D2	L1
80×65	88.9	76.1	59
100×65	114.3	76.1	72
100×80	114.3	88.9	65
150×65	168.3	76.1	98
150×80	168.3	88.9	92
150×100	168.3	114.3	80



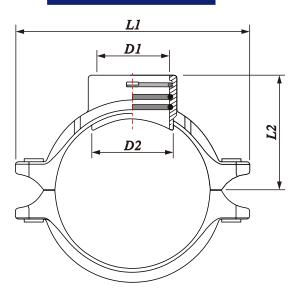
TBI GROOVED END FITTINGS 65-150mm

Compatible With BSEN10217-7 Tube

機械管扣三通 P/N:TBIGEFMTGP



Groove Tee Mechanical Groove x DS Press-Fit



Nominal Size (DN)	Pipe OD	D1	D2	L1	L2
65×15	76.1	15	32	124	68
65×35	76.1	35	38	124	69
65×42	76.1	42	46	124	64
80×22	88.9	22	38	140	71
80×42	88.9	42	46	140	71
80×54	88.9	54	60	140	71
100×22	114.3	22	38	172	84
100×42	114.3	42	46	172	86
100×54	114.3	54	60	172	84
150×54	168.3	54	60	236	113



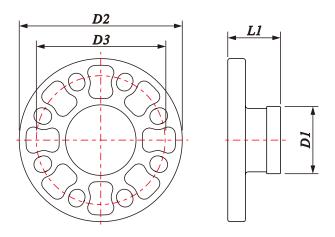
TBI GROOVED END FITTINGS 65-150mm

Compatible With BSEN10217-7 Tube

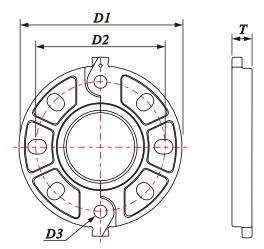
P/N: TBIGEFFA



法蘭溝槽接頭 Flange Adaptor



Nominal Size (DN)	Pipe O.D. D1	D2	D3	L1
65	76.1	185	145	60
80	88.9	199	160	60
100	114.3	220	180	62
150	168.3	285	240	66



Nominal Size (DN)	Pipe O.D.	D1	D2	D3	Т
65	76.1	185	145	16	20
80	88.9	200	160	16	20
100	114.3	220	280	16	22
150	168.3	285	240	20	24



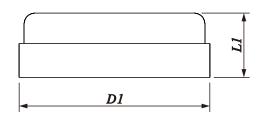


法蘭壓槽片 Quick Flange



TBI GROOVED END FITTINGS 65-150mm

Compatible With BSEN10217-7 Tube



Nominal Size (DN)	D1	L1
65	76.1	30
80	88.9	30
100	114.3	30
150	168.3	30

溝槽塞頭 Groove End Cap

P/N: TBIGEFEC



P/N: TBIGEFRC



斜口管扣

Groove Coupling-Rigid Type

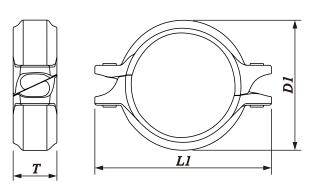
P/N: TBIGEFSG P/N: TBIGEFF



止水膠及螺絲

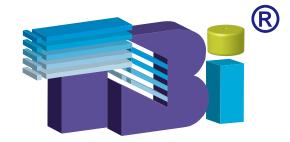
Gasket & Fastener

Nominal Size (DN)	Pipe O.D.	D1	L1	Т
65	76.1	94	135	44
80	88.9	107	148	44
100	114.3	137	186	46
150	168.3	200	256	47



Nominal Size	al Size Silicon Gasket			Fastener	
(DN)	OD	ID	W	rastener	
65	87.5	67	29	M10	
80	101.0	80	29	M10	
100	129.5	104	29	M12	
150	186.5	154.8	30	M16	

All sealing materials are chloramine - resistance



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綠色環保產品,配件可裝、可拆、循環再用

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